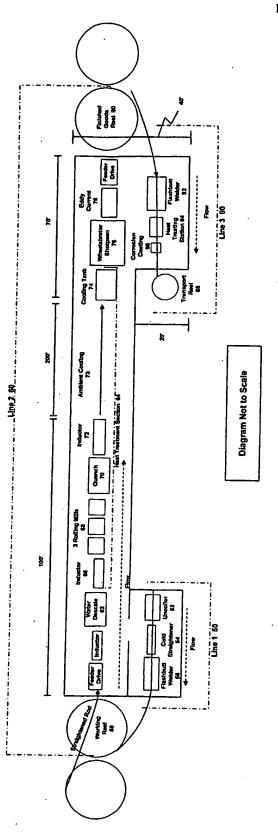
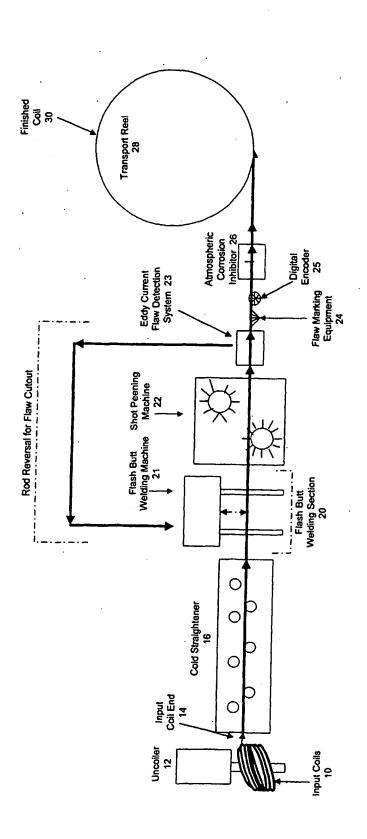
PCT/CA2003/000981

Fig. 1 Prior Art Manufacturing Layout



1/3

Fig. 2 Heat Treated Coil Manufacturing Layout



2/3

Fig. 3 Heat Treated Coil Manufacturing Layout Alternative

